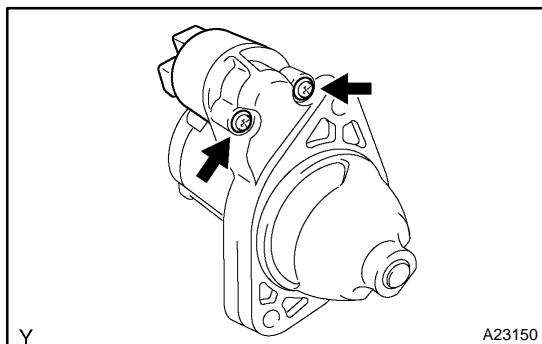


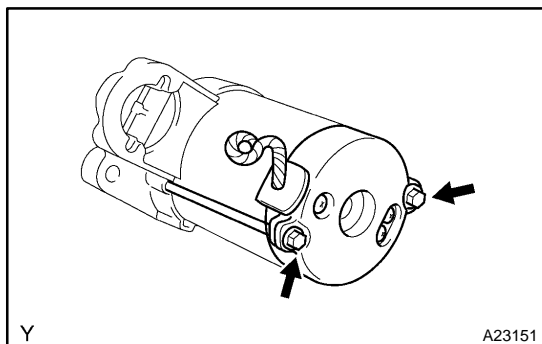
## DISASSEMBLY

### 1. REMOVE REPAIR SERVICE STARTER KIT

- (a) Remove the nut, and disconnect the lead wire from the repair service starter kit.



- (b) Remove the 2 screws which are used to secure the repair service starter kit to the starter drive housing.
- (c) Remove the repair service starter kit.
- (d) Remove the return spring and plunger.



### 2. REMOVE STARTER YOKE ASSY

- (a) Remove the 2 through bolts, and pull out the starter yoke assy together with the commutator end frame assy.

### 3. REMOVE STARTER COMMUTATOR END FRAME ASSY

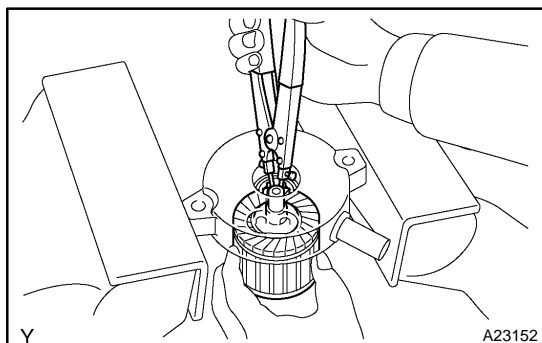
- (a) Remove the commutator end frame assy from the starter yoke assy.

### 4. REMOVE STARTER ARMATURE PLATE

- (a) Remove the starter armature plate from the starter yoke assy.

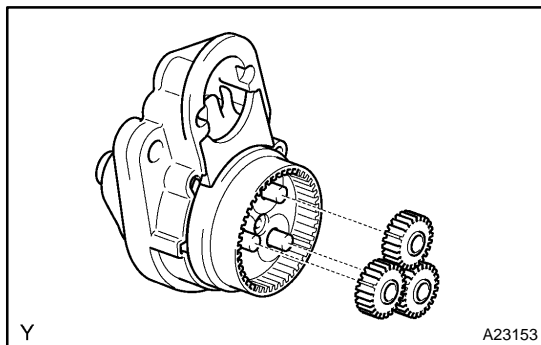
### 5. REMOVE STARTER COMMUTATOR END FRAME COVER

- (a) Using a screwdriver, remove the cover.

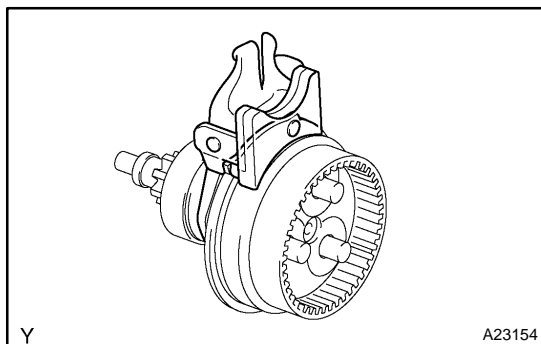


### 6. REMOVE STARTER ARMATURE ASSY

- (a) Using snap ring pliers, remove the snap ring and plate washer.
- (b) Remove the starter armature assy from commutator end frame assy.

**7. REMOVE PLANETARY GEAR**

- (a) Remove the 3 planetary gears.

**8. REMOVE STARTER CENTER BEARING CLUTCH SUB-ASSY**

- (a) Remove the starter center bearing clutch and drive lever set pin together from the starter drive housing.
- (b) Remove the drive lever set pin from the starter center bearing clutch.